

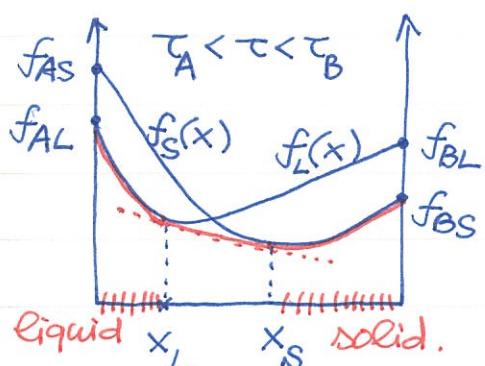
HH0038 Liquid-solid Mixture

Suppose we mix two liquids A and B together. As described in HH0037,

$$\underline{u}_{AB} - \frac{1}{2}\underline{u}_{AA} - \frac{1}{2}\underline{u}_{BB} < 0 \rightarrow \text{no solubility gap}$$



Something like this...



∅ Liquidus/Solidus curves :

Suppose the melting temperatures for A & B are T_A, T_B . We assume $T_A < T_B$. For $T > T_B$, the phase is homo liquid. For $T < T_A$, the phase is homo solid.

What about $T_A < T < T_B$? It's tricky ☺.

The free energy curves for homo liquid $f_L(x)$ and homo solid $f_S(x)$ are shown in above. Three regimes can be found for $T_A < T < T_B$

(1) $x < x_L$: homo liquid

(2) $x_L < x < x_S$: hetero liquid-solid mixture

(3) $x > x_S$: homo solid

heterogeneous phase.

In the hetero phase, neither $f_L(x)$ nor $f_S(x)$ are the minima.

$$f_{\text{hetero}} = \frac{x_S - x}{x_S - x_L} f_L(x_L) + \frac{x - x_L}{x_S - x_L} f_S(x_S)$$

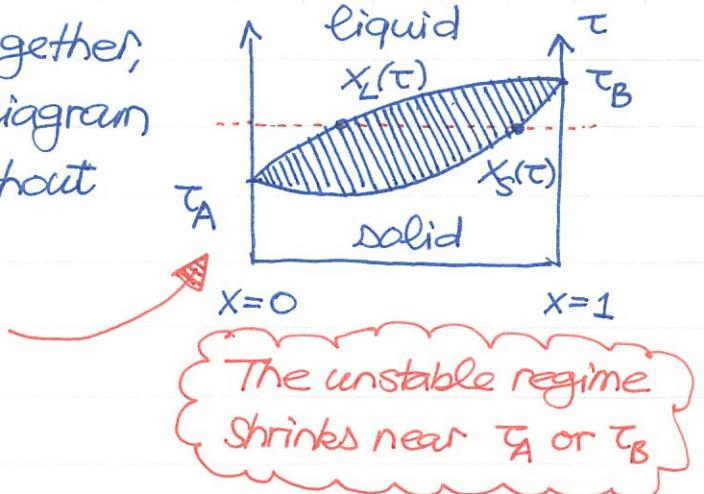
↙ a straight line

f_{hetero} is the minimum and the homogeneous phase is unstable. By changing T between T_A and T_B , one can find $x_L = x_L(T)$ and $x_S = x_S(T)$.

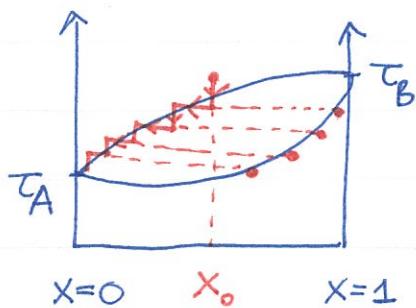
Collecting all $x_L(\tau)$ and $x_S(\tau)$ together, we obtain the typical phase diagram for liquid-solid mixture without solubility gap.

$x_L = x_L(\tau)$: liquidus curve

$x_S = x_S(\tau)$: solidus curve

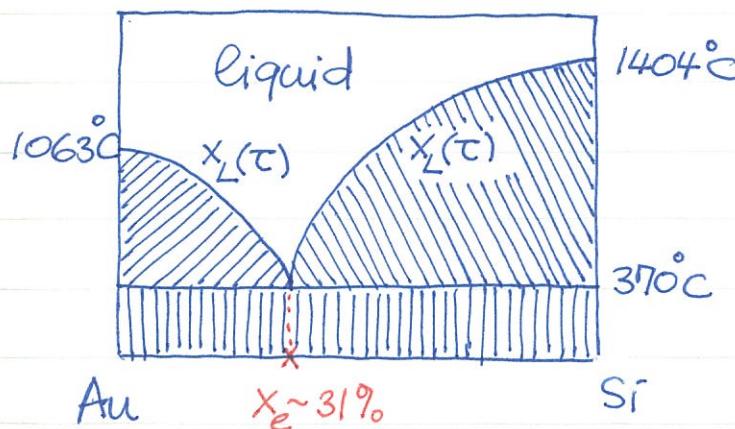


Now we understand what happens when a homo liquid is gradually cooled down



Starting from $x=x_0$ homo liquid, solidification goes on and on until $\tau=\tau_A$. A series of alloys with varying x precipitates during the cooling process.

① **Eutectics**: Many binary systems in the solid phase have a wide solubility gap. Thus, we would like to study how the phase diagram changes. An interesting example is $Au_{1-x}Si_x$ with the following phase diagram.



(1) Two liquidus curves join at $(x_e, \tau_e) = (31\%, 370^\circ C)$

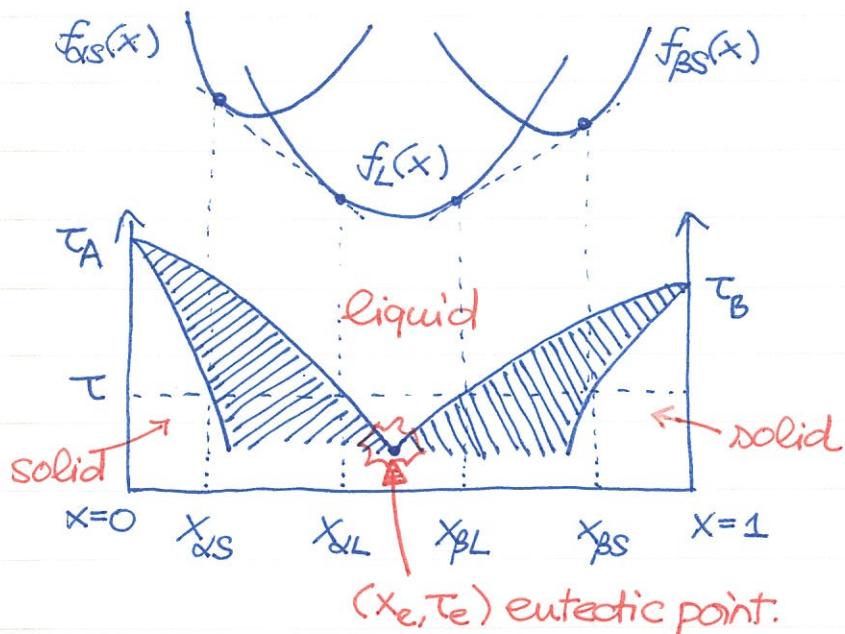
x_e : eutectic composition.

τ_e : eutectic temperature.

(2) Very large solubility gap... In fact, there's no homo solid mixture at all

(3) By just adding some Si impurity in Au (and vice versa), the melting temperature drops significantly!

① Explaining eutectics: Assuming the two solids are described by $f_{\alpha S}(x)$ and $f_{\beta S}(x)$ respectively (usually due to different crystal structures)



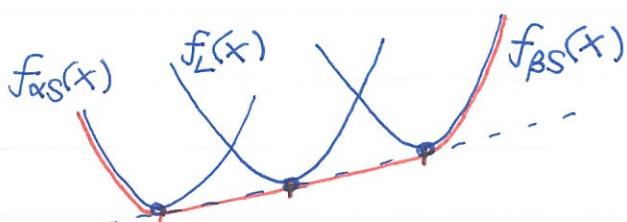
Here is a simple model to explain eutectics. For $T > T_e$, the liquid free energy $f_L(x)$ is lower than both $f_{\alpha S}(x)$ and $f_{\beta S}(x)$. Thus, there are two unstable regimes

$$\begin{aligned} x_{\alpha S} < x < x_{\alpha L} \\ x_{\beta L} < x < x_{\beta S} \end{aligned}$$

two hetero phases

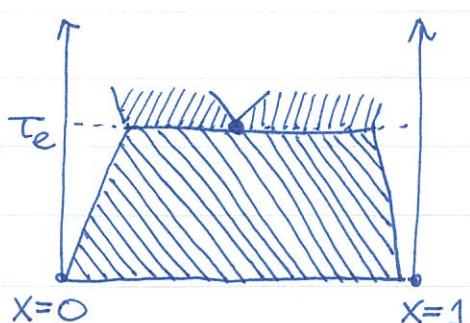
Right at $T = T_e$, all free energies share a common tangent.

Two unstable regimes meet and merge into one large unstable regime.

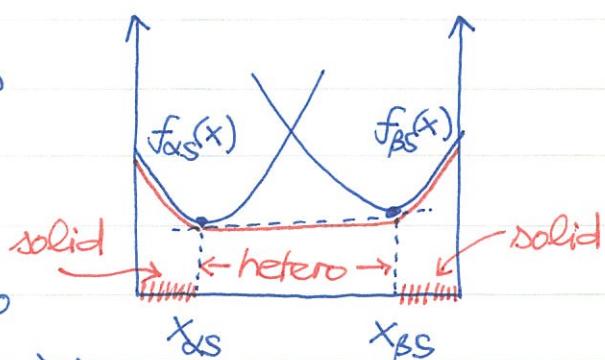


For $T < T_e$, $f_L(x)$ is out of the game.

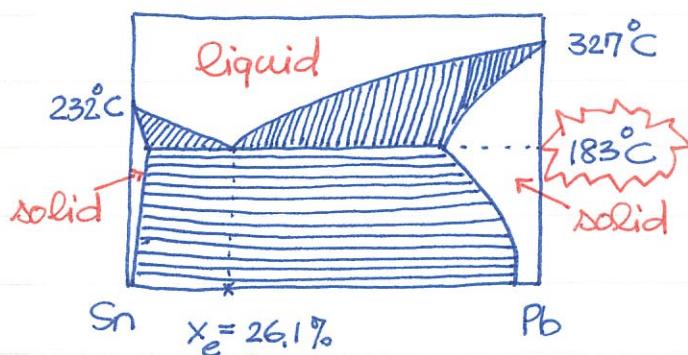
The story is then about the competition between $f_{\alpha S}(x)$ and $f_{\beta S}(x)$. The unstable regime $x_{\alpha S} < x < x_{\beta S}$ is a hetero phase of two homo solids $x_{\alpha S}$ and $x_{\beta S}$. One can plot the phase diagram below T_e .



Basically, two hetero regimes join into one when cooling below the eutectic temperature T_e .



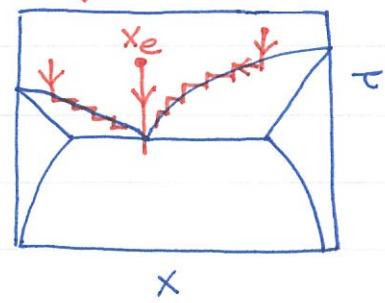
Combine all results together, we get the complete eutectic phase diagram. Here is a real one for $\text{Sn}_{1-x} \text{Pb}_x$:



The cute thing about eutectic point is that $\text{Sn}_{1-x_e} \text{Pb}_{x_e}$ solidifies at a single temperature ☺

Again, the simple model here

capture the essential physics about eutectics.
But, of course, more complicated phase diagrams can be found ☺



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